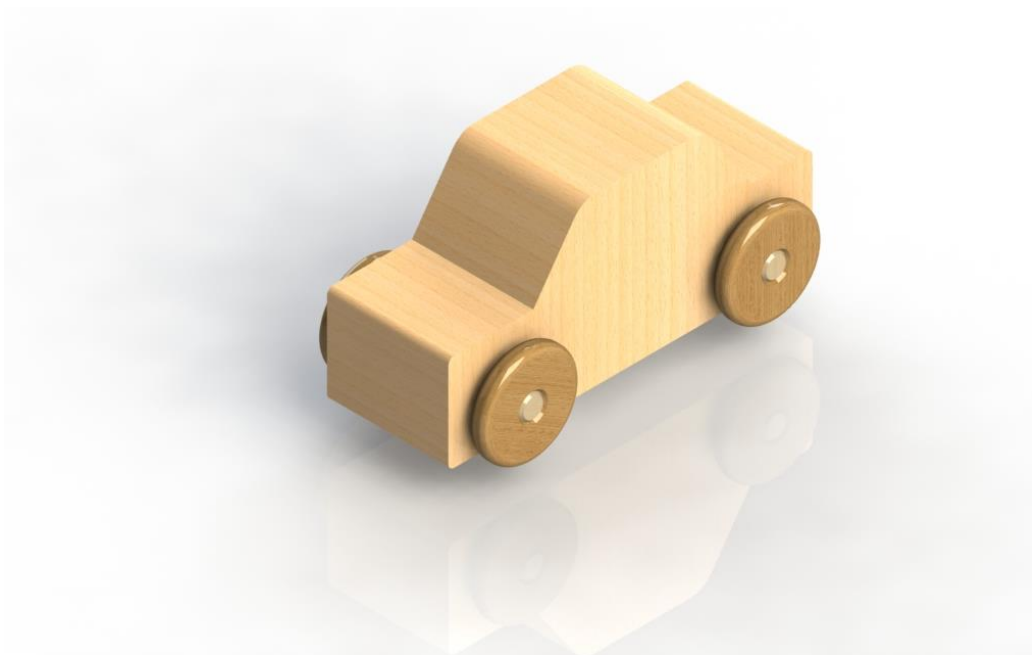


Mec E 265

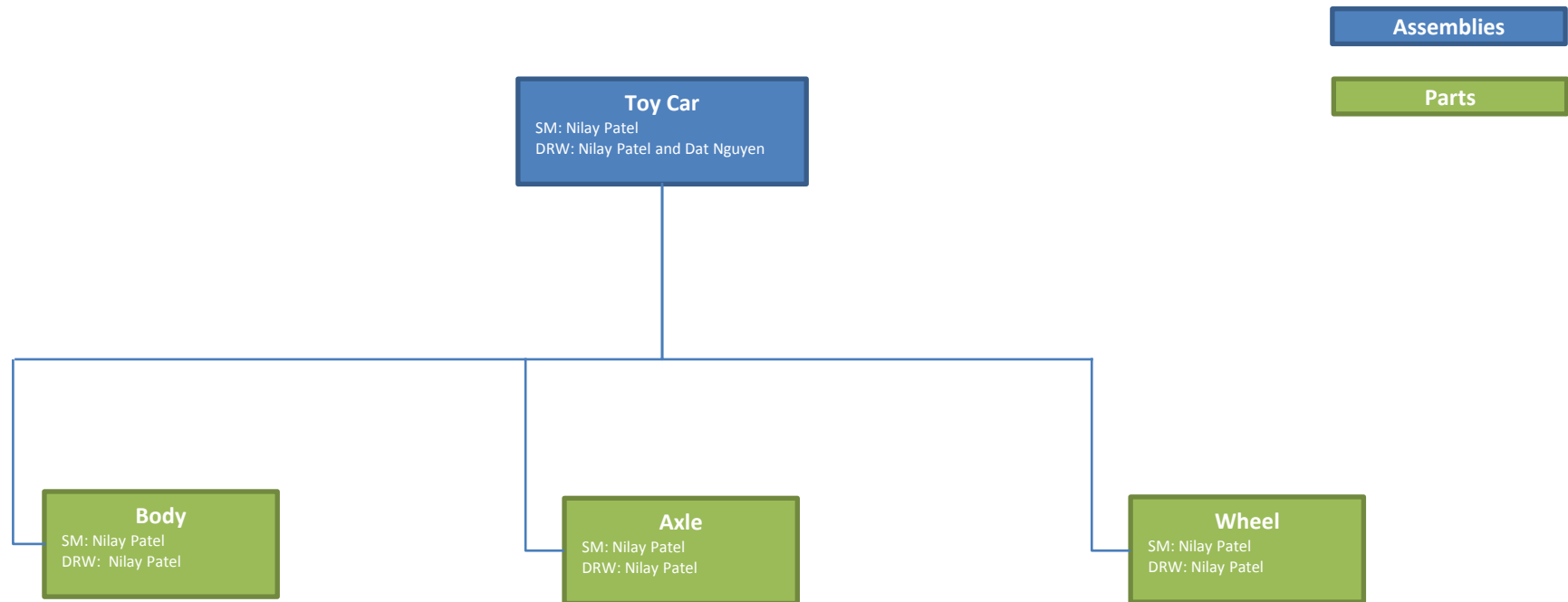
Engineering Graphics and CAD

An Example Drawing Package:
The Toy Car

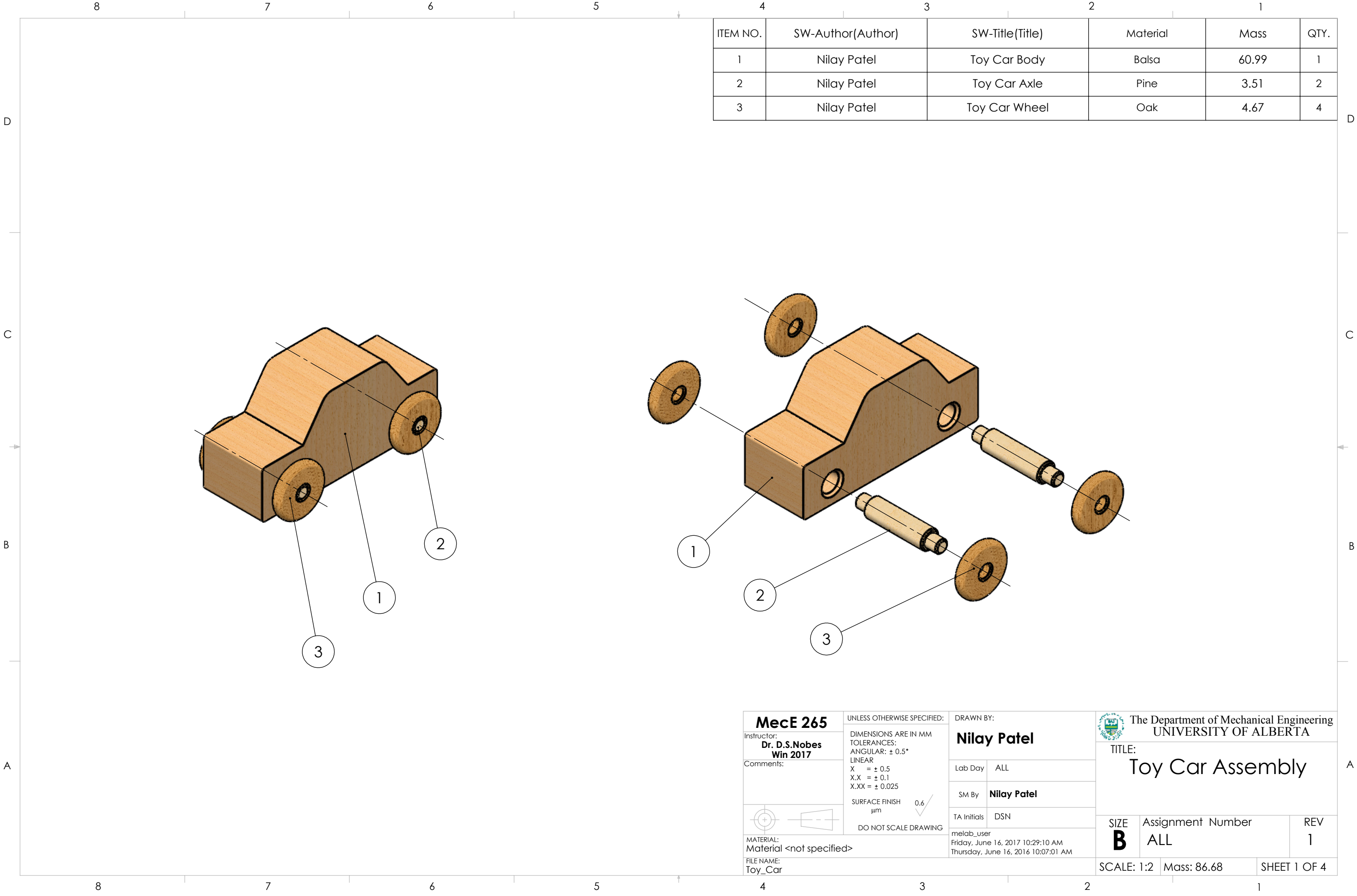


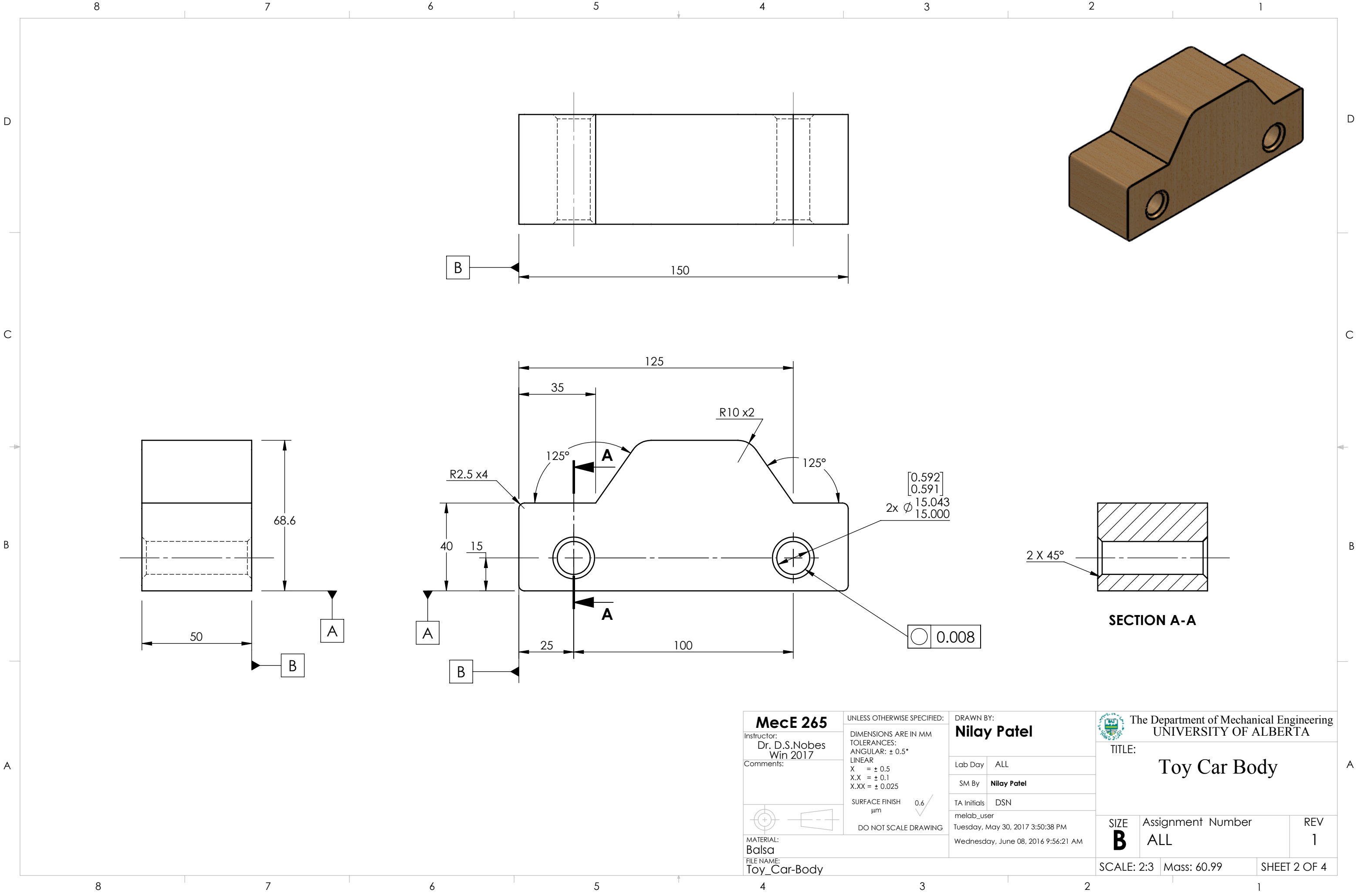
WINTER 2017

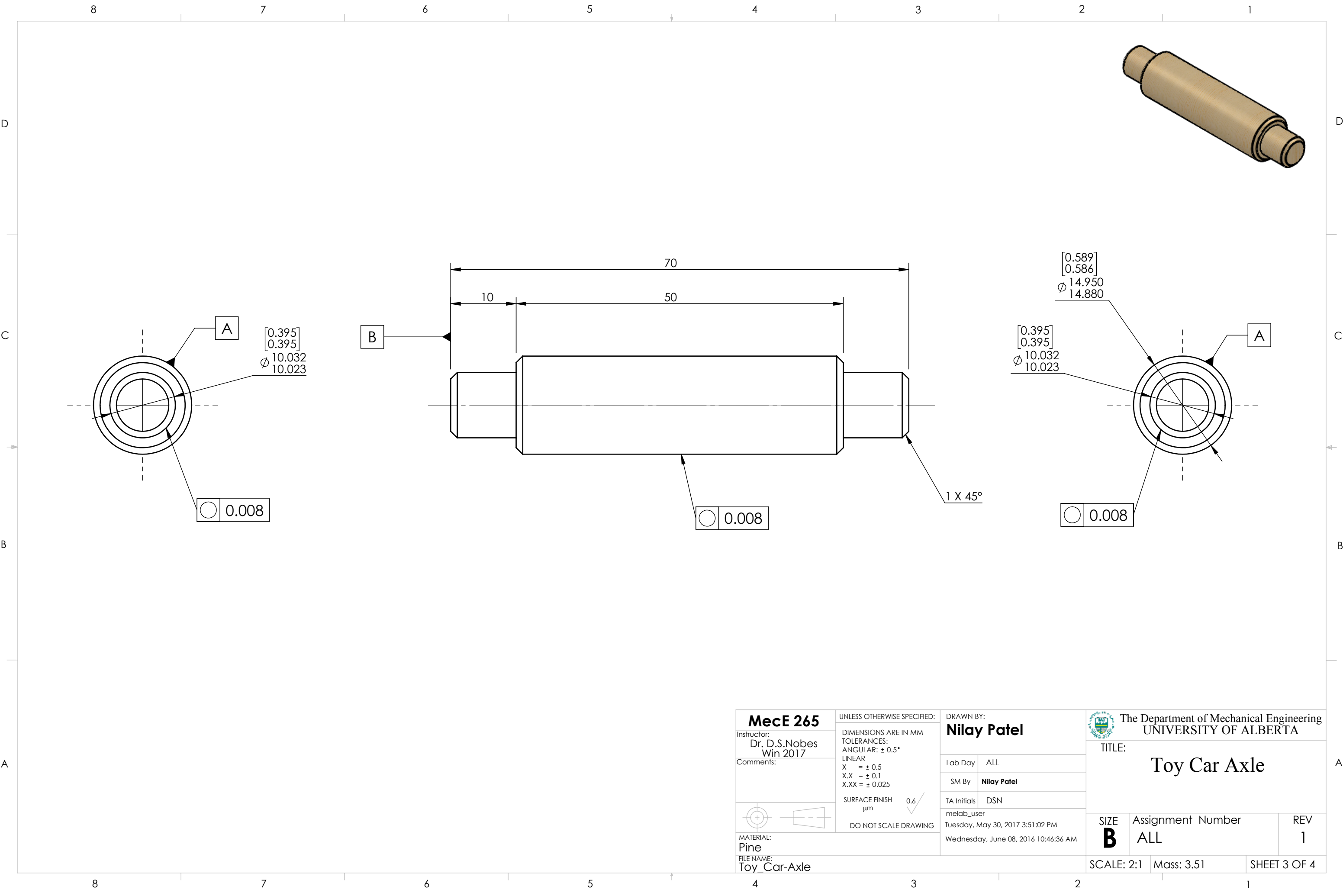
Dr. David S. Nobes



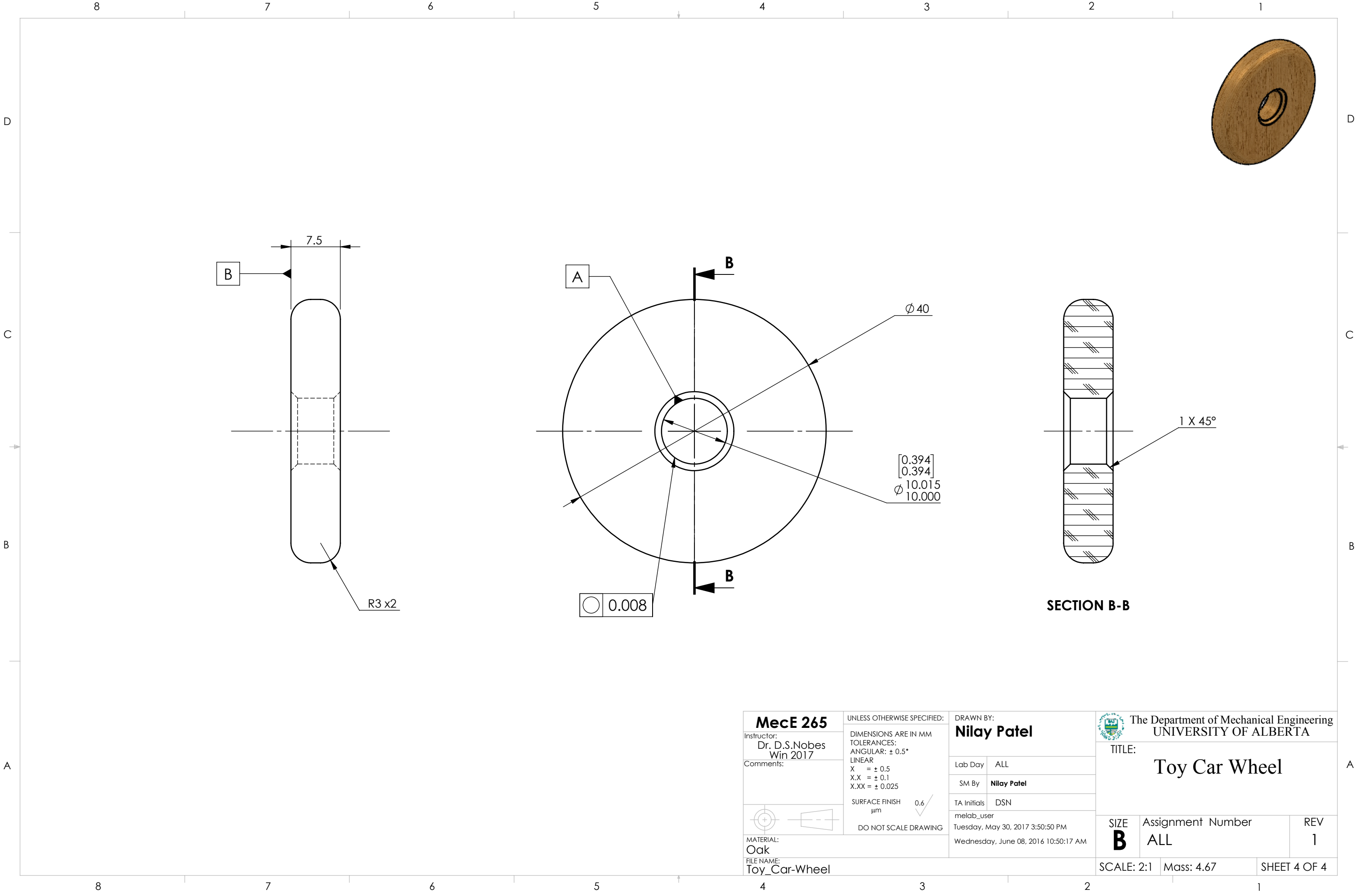
Mec E 265 Win 2017	The University of Alberta	
Group 002	Title Toy Car Drawing Tree	
David Nobes Nilay Patel Andrew Archibald Dat Nguyen		
	Page	1 of 1







MecE 265		UNLESS OTHERWISE SPECIFIED:		DRAWN BY:		
Instructor: Dr. D.S.Nobes Win 2017		DIMENSIONS ARE IN MM TOLERANCES: ANGULAR: ± 0.5° LINEAR X = ± 0.5 X.X = ± 0.1 X.XX = ± 0.025 SURFACE FINISH 0.6 μm DO NOT SCALE DRAWING		Nilay Patel		
Comments:				Lab Day	ALL	
				SM By	Nilay Patel	
				TA Initials	DSN	
MATERIAL: Pine		melab_user		Tuesday, May 30, 2017 3:51:02 PM		
FILE NAME: Toy_Car-Axle				Wednesday, June 08, 2016 10:46:36 AM		
				SIZE	Assignment Number	REV
				B	ALL	1
				SCALE: 2:1	Mass: 3.51	SHEET 3 OF 4



TOLERANCE CALCULATIONS

Action	Axle in Body	Wheels in Axle
1. Determine the type of fit using table 12.1 (below)	A close running fit	A medium drive \ interference fit
2. Fit Basis	Hole Basis	Hole Basis
3. Selection of the ISO symbol for	H9/d10	H7/s6
4. Define the nominal sizes	15mm	10mm
5. From table 12.2, get the tolerance ranges	H9 \rightarrow [0 +43] d10 \rightarrow [-50 -120]	H7 \rightarrow [0 +15] S6 \rightarrow [+23 +32]
6. Calculate the tolerance dimensions	Body [15.000 15.043] Axle [14.880 14.950]	Wheel [10.000 10.015] Axle [10.023 10.032]

Table 12.1 Description of fits for circular objects

Fit	ISO Symbol		Description
	Hole Basis	Shaft Basis	
Clearance Fits	H11/c11	C11/h11	Loose fit. Wide tolerance
	H9/d10	D10/h9	Free running. Not when accuracy is important.
	H8/f7	F8/h7	Close running fit.
	H7/g6	G7/h6	Sliding fit. Not meant for the two parts running against each other but suitable for sliding adjustments.
Transition Fits	H7/h6	H7/h6	Snug fit but easy assembly
	H7/k6	K7/h6	Accurate location with some interference
	H7/n6	N7/h6	Use when larger interference is permissible
Interference Fits	H7/p6	P7/h6	For rigidity and correct alignment but not for power transmission
	H7/s6	S7/h6	Medium drive fit for ordinary steel parts. The tightest fit for cast iron parts
	H7/u6	U7/h6	High interference. Shrink fit recommended. Force fit for heavy parts only



Diagram to scale for 25 mm diameter		Clearance fits												Transition fits				Interference fits				 Holes  Shafts	
Nominal sizes		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Nominal sizes			
Over	To	H11	c11	H9	d10	H9	e9	H8	f7	H7	g6	H7	h6	H7	k6	H7	n6	H7	p6	H7	s6	Over	To
mm	mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	mm	mm
—	3	+60 0	−60 −120	+25 0	−20 −60	+25 0	−14 −39	+14 0	−6 −16	+10 0	−2 −8	+10 0	−6 −16	+10 0	+6 +0	+10 0	+10 +4	+10 0	+12 +6	+10 0	+20 +14	—	3
3	6	+75 0	−70 −145	+30 0	−30 −78	+30 0	−20 −50	+18 0	−10 −28	+12 0	−4 −12	+12 0	−8 −20	+12 0	+9 +1	+12 0	+16 +8	+12 0	+20 +12	+12 0	+27 +19	3	6
6	10	+90 0	−80 −170	+36 0	−40 −98	+36 0	−25 −61	+22 0	−13 −28	+15 0	−5 −14	+15 0	−9 −20	+15 0	+10 +1	+15 0	+19 +10	+15 0	+24 +15	+15 0	+32 +23	6	10
10	18	+110 0	−95 −205	+43 0	−50 −120	+43 0	−32 −75	+27 0	−16 −34	+18 0	−6 −17	+18 0	−11 −20	+18 0	+12 +1	+18 0	+23 +12	+18 0	+29 +18	+18 0	+39 +28	10	18
18	30	+130 0	−110 −240	+52 0	−65 −149	+52 0	−40 −92	+33 0	−20 −41	+21 0	−7 −20	+21 0	−13 −20	+21 0	+15 +2	+21 0	+28 +15	+21 0	+35 +22	+21 0	+48 +35	18	30
30	40	+160 0	−120 −280	+62 0	−80 −180	+62 0	−50 −112	+39 0	−25 −50	+25 0	−9 −25	+25 0	−16 −25	+25 0	+18 +2	+25 0	+33 +17	+25 0	+42 +26	+25 0	+59 +43	30	40
40	50	+160 0	−130 −290																			40	50
50	65	+190 0	−140 −330	+74 0	−100 −220	−74 0	−60 −134	+46 0	−30 −60	+30 0	−10 −29	+30 0	−19 0	+30 0	+21 +2	+30 0	+39 +20	+30 0	+51 +32	+30 0	+72 +53	50	65
65	80	+190 0	−150 −340																			65	80
80	100	+220 0	−170 −390	+87 0	−120 −260	−87 0	−72 −159	+54 0	−36 −71	+35 0	−12 −34	+35 0	−22 0	+35 0	+25 +3	+35 0	+45 +23	+35 0	+59 +37	+35 0	+93 +71	80	100
100	120	+220 0	−180 −400	+0																		100	120
120	140	+250 0	−200 −450																			120	140
140	160	+250 0	−210 −460	+100 0	145 305	+100 0	−84 −185	+63 0	−43 −83	−40 0	−14 −39	+40 0	−25 0	+40 0	+28 +3	+40 0	+52 +27	−40 0	+68 +43	+40 0	+125 +100	140	160
160	180	+250 0	−230 −480																			160	180
180	200	+290 0	−240 −530																			180	200
200	225	+290 0	−260 −550	+115 0	−170 −355	+115 0	−100 −215	+72 0	−50 −96	+46 0	−15 −44	+46 0	−29 0	+46 0	+33 +4	+46 0	+60 +31	+46 0	+79 +50	+46 0	+159 +130	200	225
225	250	+290 0	−280 −570																			225	250
250	280	+320 0	−300 −620																			250	280
280	315	+320 0	−330 −650	+130 0	−190 −400	+130 0	−110 −240	+81 0	−56 −108	+52 0	−17 −49	+52 0	+32 0	+52 0	−36 +4	+52 0	+66 +34	+52 0	+88 +56	+52 0	+202 +170	280	315
315	355	+360 0	−360 −720																			315	355
355	400	+360 0	−400 −760	+140 0	−210 −440	+140 0	−125 −265	+89 0	−62 −119	+57 0	−18 −54	+57 0	−36 0	+57 0	+40 +4	+57 0	+73 +37	+57 0	+98 +62	+57 0	+226 +190	355	400
400	450	+400 0	−440 −840																			400	450
450	500	+400 0	−480 −880	+155 0	−230 −480	+155 0	−135 −290	+97 0	−68 −131	+63 0	−20 −60	+63 0	−40 0	+63 0	+45 +5	+63 0	+80 +40	+63 0	+108 +68	+63 0	+272 +232	450	500

Table 12.2 Selected ISO Fits : Hole Bases

Diagram to scale for 25 mm. diameter	Clearance fits												Transition fits				Interference fits				Holes Shafts		
	Nominal sizes		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Tolerance		Nominal sizes				
Over	To	h11	C11	h9	D10	h9	E9	h7	F8	h6	G7	h6	H7	h6	K7	h6	N7	h6	P7	h6	S7	Over	To
mm	mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	0.001 mm	mm	mm
—	3	0 −60	+120 +60	0 −25	+60 +20	0 −25	+39 +14	0 −10	+20 +6	0 −6	+12 +2	0 −6	+10 0	0 −6	0 −10	0 −6	−4 −14	0 −6	−6 −16	0 −6	−14 −24	—	3
3	6	0 −75	+145 +70	0 −30	+78 +30	0 −30	+50 +20	0 −12	+28 +10	0 −8	+16 +4	0 −8	+12 0	0 −8	+3 −9	0 −8	−4 −16	0 −8	−8 −20	0 −8	−15 −27	3	6
6	10	0 −90	+170 +80	0 −36	+98 +40	0 −36	+61 +25	0 −15	+35 +13	0 −9	+20 +5	0 −9	+15 0	0 −9	+5 −10	0 −9	−4 −19	0 −9	−9 −24	0 −9	−17 −32	6	10
10	18	0 −110	+205 +95	0 −43	+120 +50	0 −43	+75 +32	0 −18	+43 +16	0 −11	+24 +6	0 −11	+18 0	0 −11	+6 −12	0 −11	−5 −23	0 −11	−11 −29	0 −11	−21 −39	10	18
18	30	0 −130	+240 +110	0 −52	+149 +65	0 −52	+92 +40	0 −21	+53 +20	0 −13	+28 +7	0 −13	+21 0	0 −13	+6 −15	0 −13	−7 −28	0 −13	−14 −35	0 −13	−27 −48	18	30
30	40	0 −160	+280 +120	0	+180	0	+112	0	+64	0	+34	0	+25	0	+7	0	−8	0	−17	0	−34	30	40
40	50	0 −160	+290 +130	−62	+80	−62	+50	−25	+25	−16	+9	−16	0	−16	−18	−16	−33	−16	−42	−16	−59	40	50
50	65	0 −190	+330 +140	0	+220	0	+134	0	+76	0	+40	0	+30	0	+9	0	−9	0	−21	0	−42	50	65
65	80	0 −190	+340 +150	−74	+100	−74	+60	−30	+30	−19	+10	−19	0	−19	−21	−19	−39	−19	−51	0	−48	65	80
80	100	0 −220	+390 +170	0	+260	0	+159	0	+90	0	+47	0	+35	0	+10	0	−10	0	−24	0	−58	80	100
100	120	0 −220	+400 +800	−87	+120	−87	+72	−35	+36	−22	+12	−22	0	−22	−25	−22	−45	−22	−59	0	−66	100	120
120	140	0 −250	+450 +200	0	+305	0	+185	0	+106	0	+54	0	+40	0	+12	0	−12	0	−28	0	−77	120	140
140	160	0 −250	+460 +210	−100	+145	−100	+85	−40	+43	−25	+14	−25	+40	0	+28	−25	−52	−25	−68	0	−85	140	160
160	180	0 −250	+480 +230	0	+305	0	+185	0	+106	0	+54	0	+40	0	+12	0	−12	0	−28	0	−93	160	180
180	200	0 −290	+530 +240	0	+355	0	+215	0	+122	0	+61	0	+46	0	+13	0	−14	0	−33	0	−105	180	200
200	225	0 −290	+550 +260	−115	+170	−115	+100	−46	+50	−29	+15	−29	+46	0	+33	−29	−60	−29	−79	0	−113	200	225
225	250	0 −290	+570 +280	0	+400	0	+240	0	+137	0	+62	0	+52	0	+16	0	−14	0	−36	0	−123	225	250
250	280	0 −320	+620 +300	0	+440	0	+265	0	+151	0	+75	0	+57	0	+17	0	−16	0	−41	0	−138	250	280
280	315	0 −320	+650 +330	−130	+190	−130	+110	−52	+56	−32	+17	−32	0	−32	−36	−32	−66	−32	−88	0	−150	280	315
315	355	0 −360	+720 +360	0	+440	0	+265	0	+151	0	+75	0	+57	0	+17	0	−16	0	−41	0	−169	315	355
355	400	0 −360	+760 +400	−140	+210	−140	+125	−57	+62	−36	+18	−36	0	−36	−40	−36	−73	−36	−98	0	−187	355	400
400	450	0 −400	+840 +440	0	+480	0	+290	0	+165	0	+83	0	+63	0	+18	0	−17	0	−45	0	−209	400	450
450	500	0 −400	+880 +480	−155	+230	−155	+135	−63	+68	−40	+20	−40	0	−40	−45	−40	−80	−40	−108	0	−229	450	500

Table 12.3 Selected ISO Fits : Shaft Bases